

TYPICAL PROPERTIES OF TOYOLAC 325				
Typical Properties	Test Method	Test Conditions	SI Unit	Typical Value
Physical				
Specific Gravity	ASTM D792		-	1.04
Mould Shrinkage	ASTM D955		%	0.4 ~ 0.6
Rheological				
Melt Flow Rate	ISO 1133	220°C / 10 kg	g/10 min	15
Mechanical				
Tensile stress at yield	ASTM D638	at 5 mm/min	MPa	43
Tensile strain at break	ASTM D638	at 5 mm/min	%	20
Flexural Strength	ASTM D790	at 3 mm/min	MPa	66
Flexural Modulus	ASTM D790	at 3 mm/min	MPa	2250
Rockwell Hardness	ASTM D785	R scale	-	107
Impact				
Izod Impact Strength, notched	ASTM D256	12.7 x 62.5 x 12.7 ¹ mm (23°C)	J/m	265
Thermal				
HDT (Unannealed) 127 x 12.7 x 6.4 ¹ mm	ASTM D648	1.82 MPa Loading, 18.56 kg/cm ²	°C	88
Flammability				
Flammability	UL 94		-	HB

Toray Plastics Malaysia Sdn.

